

TECHNICAL DATASHEET: DEOMOULD

PG 1/1 - REV 1 - REV DATE: 01/06/2021

DESCRIPTION:

DeoMould is a mould release agent, formulated using virgin Group II (synthetic technology) base oils, which may be applied to mould surfaces either as a neat oil or as a creamy emulsion, formed by slowly mixing water into the mould oil until the required consistency is obtained.

APPLICATION:

Preparation:

To prepare an emulsion, the neat mineral oil should be stirred vigorously while slowly adding small amounts of water. Do not add oil to water as an unstable emulsion will occur.

The proportion of water to oil may be varied depending on the consistency required for a particular application. Normally a ratio of three parts water to one part DeoMould will give a consistency suitable for plywood moulds. Two or three coats should be applied before using new moulds. The max practical dilution is five parts water to one part DeoMould which is generally the consistency required for GRP moulds and resin treated plywood moulds.

Application:

For best results DeoMould should be applied by spray - alternatively, rollers, brushes or swabs may be used. It is important, however, that a uniform coating of the correct thickness is applied in order to avoid variations in the appearance of the finished product. Too thick a film may result in discoloration, while too thin a film may cause damage as the mould is removed.

FEATURES AND ADVANTAGES:

- · Ensures a clean smooth film.
- · Provides particularly good standard of finish when applied neat to steel, alluminium and other non-absorbing shuttering.
- · Enables quick, easy removal of form work.
- · Keeps moulds in good condition, reducing the amount of cleaning that is required after use.
- Good anti-rust properties help to protect steel shuttering.
- · Easily handled for dosing into heat-transfer systems.

PHYSICAL PROPERTIES:

PRODUCT ICON:

0.9010 Density @ 20°C 23.5 cST VISCOSITY @ 40°C VISCOSITY @ 100°C 4.11 cST VISCOSITY INDEX 15 -42°C **POUR POINT** FLASH POINT (PMC) 182°C



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HEALTH AND SAFETY

GUIDANCE ON HEALTH AND SAFETY ARE AVAILABLE ON THE APPROPRIATE MATERIAL SAFETY DATA SHEET, WHICH CAN BE OBTAINED FROM YOUR DEOJAY REPRESENTATIVE.

FOR MORE INFORMATION CONTACT: TECHNICAL ADVICE LINE (C. WRIGHT): CUSTOMER SERVICE:

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